# James CH Henderson CEng, FIMechE

A strong international leader with 29 years of operational experience in Automotive & Space across 3 continents who cares for both Health/Safety & Quality whilst delivering volume, cost and delivery targets.

Can play at both strategic and detailed levels.

Expects the same honesty, integrity and reliability from his people as himself.

Task oriented; believes in both empowering and developing his team.

Likes to enjoy his work and have fun with the people he works with.

# **Areas of Expertise**

Transformational leadership
Team development
Strategic thinking
Operational management
Project management
Product development
Production planning
Lean Manufacturing
Quality Systems

#### Personal skills

Building relationships Creative thinking Initiative

## **Contact details**

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#### Links

JamesHenderson.uk LinkedIn

# References

Available on request

# (Interim) VP of Prodn & Supply Chain, Rocket Lab, New Zealand — 2018-19

Rocket Lab designs, makes and launches carbon-fibre rockets to deliver small satellites (up to 250Kg) into orbit.

Based in Auckland with regular trips to the engine facility in Los Angeles and with a mandate from the CEO of "make it happen", the role involves doing everything necessary to get global operations to a rate of 1/week:

- Establish and formalise the Manufacturing and Supply Chain organisation including:
  - Establishing a manufacturing engineering group.
  - Establishing a maintenance and calibration group.
  - Establishing a quality organisation.
- Set, approve and execute the necessary CapEx/OpEx budgets for 2019.
- · Set requirements for the HR functions of recruiting and training.
- Set requirements and sponsoring the implementation of MRP and both the Quality and Maintenance modules within ERP.
- Establish a company-wide co-ordinated manifest delivery process (Production, Engineering, Business Development, Finance and HR).
- ...and recruit the permanent VP position.

# Senior Vice President of Quality & Mfg, DAQRI, LA (USA) — 2016-2017

DAQRI is an augmented-reality startup based in LA with offices worldwide. Introduced to the CEO by the CHRO (an ex-SpaceX exec) I was recruited to establish operations on behalf of the (mainly absent) EVP of operations.

- Responsible for:
  - Product & production quality
  - Quality management systems.
  - Contract manufacturing incl. supply chain & purchasing
  - Site management (leases, new builds, contract management)
- Contract manufacturing
  - Selected and gained board approval for contract manufacturing
  - Successfully negotiated the "Manufacturing Services Agreement" (MSA)
  - Budgeted and executed the Manufacturing Engineering and Product Tooling requirements
  - Agreed the final Bill-of-Materials and Value-Above-Materials costs.
  - Re-negotiated contract with helmet production manufacturer (current contract was not sustainable).
- Quality management systems
  - Achieved buy-in to implement a Quality Management System to achieve ISO-9001 and ISO-16949 in Q2, 2018.
  - Began documenting processes and writing the Quality manual

# James CH Henderson CEng, FIMechE

#### **FIMechE**

Institute of Mechanical Engineers 2013

#### **CEng**

**Engineering Council** 1994

#### MIMechE

Institute of Mechanical Engineers

# **Higher education**

#### MSc

#### **Engineering Bus. Management**

University of Warwick 1997

#### **BEng**

## **Mechanical Engineering**

Manchester University (UMIST) 1990

## Personal details

Nationality: British

- Professional qualifications Site management (was asked to manage all DAQRI sites as an extra role)
  - Managed closure, build-back and sub-lease/assignment of 2 US sites.
  - Managed search and negotiation of a new site in Detroit & build-out of a new site in Austria.
  - Product/production quality management
    - Re-negotiated contracts with optical engine supplier over failing quality standards (introducing better standards and rework requirements)

# Vice President of Quality Assurance, SpaceX, LA (USA) — 2012-2016

Recruited by Elon Musk to overhaul the quality group (which was weak and therefore largely ignored) and make it lean yet effective.

- Responsible for:
  - Product quality, configuration and change management.
  - Non-destructive test and evaluation. Tooling Calibration.
  - Environmental health and safety including legal/customer compliance.
  - Quality management system.
- Organisation
  - Completely re-designed and upgraded the central group of ~130 people.
  - Embedded ~30 quality engineers into the various operational groups.
  - Developed a new leadership team (external recruitment and from within).
  - Introduced local production quality teams for faster reaction and analysis.
- Production testing
  - Invested heavily in latest non-destructive-test technologies and reduced dependency on technician skills. Moved people & equipment in-line reducing the waste of transport and WIP.
  - Altered NASA Radiography standards to incorporate digital techniques as a final inspection thereby increasing efficiency in the production process. As of Oct-2014, SpaceX was still the only organisation to achieve this.
  - Updated Calibration system and process to be "invisible" to production.
- Problem solving
  - Developed the systems to fully integrate the problem landscape (symptom, containment, root cause analysis, final solution) and gained approval by NASA as state-of-the-art within the Aerospace industry.
  - Developed/implemented First-Article & detailed-inspection tools.
  - Implemented a standardised solution for documenting all tests results providing a data-mineable mission overview of test status.
- Safety
  - Reduced accidents by 30% from 2012 to 2014.
  - Steered engineering to focus on systems safety through good design.
  - Introduced leadership behaviour into the annual review process
  - Established an IT reporting platform integrated into local team reporting.
  - Designed/implemented a company-wide muster-less evacuation system.
- Quality Management Systems
  - Gained AS9100 and ISO9001 re-certification in 2013.
  - Gained US Air-Force "Evolved Expendable Launch Vehicle" certification for Quality, allowing the launch of NSA, NRO and military payloads.
  - Reduced the number of official business processes from 15 to 6.

- Product Configuration and Engineering Change Management
  - Introduced "effectivity" into the engineering bill-of-materials.
  - Revised the change process to be simpler, faster and more robust.

## VP of 5-Series Assembly+Logistics, BMW, Shenyang (China) — 2010-12

- Responsible for BMW 5 Series Assembly and Physical logistics (~2400 staff) for daily volume, quality and budget achievement and all strategic planning matters including new product introduction, long term plant development and BMW-China production strategy.
- Chairman of the BMW social-responsibility charity.
- 25% productivity improvement using lean techniques.
- 33% volume increase (from 210/day to 264/day) with low cost invest.
- 17% reduction in throughout time to 9.5 hrs/car (best in BMW network).
- Best quality results for 5 Series Assembly for all BMW plants.
- Transferred 30% of my workforce to support sister plant startup with no impact on daily business results.

# General Manager, <u>BMW</u>, Oxford (UK) — 2008-2010

- Responsible for daily production, quality and cost targets for half of the Assembly process with an annual budget of £ 19M and ~900 staff.
- Ended MINI Cabriolet (R52) on time, with no quality or volume loss.
- Launched MINI Cabriolet (R57) whilst saving £ 1.2M in labour costs.
- Re-organised. Removed 13 low performing leaders and raised production from 49/hr to 53/hr with no additional labour, saving £ 1.9M annually.

# Plant Leader for Lean Production, BMW, Oxford (UK) — 2006-2008

- Reporting directly to the MD, established a 2 year program to initiate change throughout the Business (including engineering).
- Reduced waste by £ 5.7M in 2007, £ 7.8M in 2008
- Established BMW MINI's first business plan (secondary project)
- Trained & became a MINI Ambassador for external communications.

# Plant Leader for Quality Management, <u>BMW</u>, Oxford (UK) — 2003-2006

- · Established new dealer feedback and analyses tools
- Launched MINI Cabriolet (R52) to it's quality target, on time.
- Achieved MINI as Best for all BMW models for Warranty. Only BMW product to achieve its strategic target.

# Earlier (1990-2003)

- General Manager, Assembly Quality, BMW, Oxford '01-'03
- General Manager, Assembly Planning, BMW, Oxford '00-'01
- Chief Engineer, Assembly Planning, Rover Group, Oxford '06-'00
- Project Manager, IT/Business processes, Rover Group, Oxford '94-'96
- Strategist, Manufacturing Policy Unit, Rover Group, Warwick '93-'94
- Engineer, Complex Quality / Supplier Quality, Rover Group, Oxford '90-'94